

Trends in MIL-STD-461 1993 - 2014



Ken Javor EMC Consultant



Ken Javor 30+ YEARS IN EMI/EMC

Consultant to Government and Industry

Industry representative to MIL-STD-461 and MIL-STD-464 Tri-Service Working Groups...

> ken.javor@emccompliance.com (256) 650-5261



PURPOSE OF STANDARD

Controls EMI characteristics of equipment/subsystems procured by DoD

GO/NO-GO or Pass/Fail Requirements*

Increases likelihood of compatibility in its EME

Easier to build EMC into equipments/ subsystems that to Band-Aid it in during system integration

* Officially - actually, not so much...

Key: black typeface applicable to all versions; red typeface was new in revision F, and green typeface is being discussed for revision G.

MIL-STD-461G schedule is a draft for industry review this fall and official release first or second quarter of 2015.



APPLICABILITY

Requirements depend on equipment/subsystem type and use



EMCLIVE

APPLICABILITY

Requirements and procedures may be tailored





Power Source Impedance

1967 - 1993

10 uF feedthrough capacitor

1993 - present

50 uH LISN

Added 5 uH LISN (tailored applicability)

2007 - present







4.3.8 EUT Test Configurations

4.3.8.6 Construction and Arrangement of EUT MIL-STD-461F: primary power cables are never shielded
SUMMARY: TEST IT AS IT IS USED - "TEST AS YOU FLY"





Table II - Emission Sweeps

Emission sweeps for broadband signals

| Frequency Range Hz | Bandwidth Hz | Band sweep time (sec) | Band sweep time per Table II (sec) | # fast sweeps required |
|-----------------------|-----------------|--------------------------|---------------------------------------|---------------------------|
| 30 - 1000 | 10 | 20 | 30 | 1.5 |
| 1 k – 10 k | 100 | 1.8 | 2.7 | 1.5 |
| 10 k – 150 k | 1000 | 0.28 | 4.2 | 15 |
| 0.15 – 30 M | 10 k | 0.6 | 90 | 150 |
| 30 M – 1 G | 100 k | 0.194 | 290 | 1500 |
| above 1 G | 1 M | 2 ms/GHz | 30 s/ GHz | 15,000 |

Time Domain sweeping is even better for broadband signals, but requires further instructions (-461G)



Table II - Emission Sweeps



Fig. 20: Time domain scan with a measurement time of 12 ms, signal with a pulse period of 12 ms.

Fig. 21: The measurement time is shorter than the signal's pulse period.

(from R&S white paper: Comparison of Time Domain Scans and Stepped Frequency Scans in EMI Test Receivers, 2013)

Time Domain sweeping is even better for broadband signals, but requires further instructions (-461G)

EMC LIVE

Table III – Susceptibility Sweeps

| Frequency Range | -461E step size | -461F step size | Relative sweep time F vs. E |
|--------------------|--------------------|--------------------|--------------------------------|
| 30 Hz – 1 MHz | 5% | 5% | Same |
| 1 – 30 MHz | 1% | 1% | Same |
| 30 M – 1 GHz | 0.5% | 0.5% | Same |
| 1 - 8 GHz | 0.1% | 0.25% | 40% (250% faster) |
| above 8 GHz | 0.05% | 0.25% | 20% (500% faster) |



4.3.11 Suggested Change

Existing text:

4.3.11 Calibration of measuring equipment.

Test equipment and accessories required for measurement in accordance with this standard shall be calibrated in accordance with ANSI/NCSL Z540-1 or ISO 10012 or under an approved calibration program traceable to the National Institute for Standards and Technology. In particular, measurement antennas, current probes, field sensors, LISNs (see Figure 7 for required impedance), and other devices used in the measurement loop shall be calibrated at least every 2 years unless otherwise specified by the procuring activity, or when damage is apparent.

Suggested change acknowledges that passive device calibration is quite different than calibrating an EMI receiver and cycle times and procedures are significantly different. SAE AIR for such passive device calibration is underway to support a change.



TABLE IV. Emission and susceptibility requirements

| Requirement | Description |
|-------------|--|
| CE101 | Conducted Emissions, Power Leads, 30 Hz to 10 kHz |
| CE102 | Conducted Emissions, Power Leads, 10 kHz to 10 MHz |
| CE106 | Conducted Emissions, Antenna Terminal, 10 kHz to 40 GHz |
| CS101 | Conducted Susceptibility, Power Leads, 30 Hz to 150 kHz |
| CS103 | Conducted Susceptibility, Antenna Port, Intermodulation, 15 kHz to 10 GHz |
| CS104 | Conducted Susceptibility, Antenna Port, Rejection of Undesired Signals, 30 Hz to 20 GHz |
| CS105 | Conducted Susceptibility, Antenna Port, Cross-Modulation, 30 Hz to 20 GHz |
| CS106 | Conducted Susceptibility, Transients, Power Leads |
| CS109 | Conducted Susceptibility, Structure Current, 60 Hz to 100 kHz |
| CS114 | Conducted Susceptibility, Bulk Cable Injection, 10 kHz to 200 MHz |
| CS115 | Conducted Susceptibility, Bulk Cable Injection, Impulse Excitation |
| CS116 | Conducted Susceptibility, Damped Sinusoidal Transients, Cables and Power Leads, 10 kHz to 100 MHz |
| RE101 | Radiated Emissions, Magnetic Field, 30 Hz to 100 kHz |
| RE102 | Radiated Emissions, Electric Field, 10 kHz to 18 GHz |
| RE103 | Radiated Emissions, Antenna Spurious and Harmonic Outputs, 10 kHz to 40 GHz |
| RS101 | Radiated Susceptibility, Magnetic Field, 30 Hz to 100 kHz |
| RS103 | Radiated Susceptibility, Electric Field, 2 MHz to 40 GHz |
| RS105 | Radiated Susceptibility, Transient Electromagnetic Field |

CS117 Indirect Lightning ES101 (?) ESD



Table V. Requirements

| Equipment and Subsystems Installed In, | | | | | | R | equi | rem | ent | Apj | plica | abili | ty | | | | | | ining | |
|--|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|--------------|--------------|--------------|-------|--------------|-------|---------|-----|
| On, or Launched From the Following Platforms or Installations | CE101 | CE102 | CE106 | CS101 | CS103 | CS104 | CS105 | CS106 | CS109 | CS114 | CS115 | CS116 | RE101 | RE102 | RE103 | RS101 | RS103 | RS105 | Effects | ESD |
| Surface Ships | Α | A | L | A | S | S | s | A | L | A | s | Α | A | A | L | А | A | L | ? | ? |
| Submarines | Α | A | L | A | S | S | S | Α | L | A | s | L | А | A | L | L | A | L | ? | ? |
| Aircraft, Army, Including Flight Line | Α | A | L | A | s | s | s | | | A | Α | Α | А | A | L | А | A | L | ? | ? |
| Aircraft, Navy | L | A | L | A | S | S | S | | | A | А | А | L | A | L | L | A | L | ? | ? |
| Aircraft, Air Force | | A | L | A | S | S | s | | | A | А | Α | | A | L | | A | | ? | ? |
| Space Systems, Including Launch Vehicles | | A | L | A | S | s | S | | | A | A | A | | A | L | | A | | ? | ? |
| Ground, Army | | A | L | Α | S | s | s | | | A | Α | Α | | A | L | L | A | | ? | ? |
| Ground, Navy | | A | L | A | S | S | s | | | A | A | Α | | A | L | А | A | L | ? | ? |
| Ground, Air Force | | Α | L | Α | S | s | S | | | Α | Α | Α | | Α | L | | Α | | ? | ? |

Legend:

- A: Applicable
- L: Limited as specified in the individual sections of this standard
- S: Procuring activity must specify in procurement documentation



Indirect Light

5.4 CE101

New in MIL-STD-461F (appendix)

Below 2 kHz, limit scales as 20*log (steady-state current, Amps rms)



FIGURE A-6. CE101 limits for a 5 µH LISN.

EMC LIVE

14

5.7 CS101 Problem





5.7 CS101 Solution





Performance Comparison 800 Hz CS101 Ripple





EMCLIVE

Performance Comparison 100 Hz CS101 Ripple

The Past Into the Future?



Testing at frequencies below the power frequency.

EMC LIVE 18

5.12 (5.13) CS114, Conducted Susceptibility, Bulk Cable Injection, 10 kHz to 200 MHz (continued)



5.12 (5.13) CS114 (continued)

| PLAT FREQUENCY RANGE | FORM | AIRCRFAFT (EXTERNAL OR SAFETY CRITICAL) | AIRCRAFT INTERNAL | ALL SHIPS (ABOVE DECKS) AND SUBMARINES (EXTERNAL)* | SHIPS (METALLIC) (BELOW DECKS) | SHIPS (NON- METALLIC) (BELOW DECK) ** | SUBMARINE (INTERNAL) | GROUND | SPACE |
|----------------------------|------|--|----------------------|--|--------------------------------------|--|-------------------------|--------|-------|
| 4 kHzto 1MHz | N | - | - | 77 dBµA | 77 dBµA | 77 dBµA | 77 dBµA | - | - |
| | А | 5 | 5 | 2 | 2 | 2 | 1 | 3 | 3 |
| 10 kHz to 2 MHz | N | 5 | 3 | 2 | 2 | 2 | 1 | 2 | 3 |
| | AF | 5 | 3 | - | - | - | - | 2 | 3 |
| | А | 5 | 5 | 5 | 2 | 4 | 1 | 4 | 3 |
| 2 MHz to | N | 5 | 5 | 5 | 2 | 4 | 1 | 2 | 3 |
| 30 MHz | AF | 5 | 3 | - | - | - | - | 2 | 3 |
| | Α | 5 | 5 | 5 | 2 | 2 | 2 | 4 | 3 |
| 30 MHz to | Ν | 5 | 5 | 5 | 2 | 2 | 2 | 2 | 3 |
| 200 MHZ | AF | 5 | 3 | | - | | | 2 | 3 |

KEY: A = Army

N = Navy AF = Air Force * For equipment located external to the pressure hull of a submarine but within the superstructure, use SHIPS (METALLIC) (BELOW DECKS)

** For equipment located in the hanger deck of Aircraft Carriers

TABLE VI. CS114 limit curves

EMC LIVE 20

5.12 (5.13) CS114 (continued)

Level on current as present or on precalibrated forward power?

IN Compliance magazine, October 2014 issue



Figure 6a: Current coupled to XMSN line terminated in 50 Ohms from 10 kHz to 30 MHz. 4.6 V/m illumination. (white line is 20 dB/decade) Figure 6b: Current coupled to short-circuited transmission line 10 kHz to 30 MHz. 4.6 V/m illumination.

-20

-40

-60

-80

-100

-120

-140

in dB

I (s, ω) Eⁱ (ω)

EMCLIVE

s = 1 m b = 10 cm L

 $Z_0 = 635$

0 MHz

100 MHz

1 GHz

 $Z_1 = Z_2 = 1$

1

12 = 631

 $Z_1 = 10^5$ $Z_2 = 1^{-1}$

5.16 (5.17) RE102

Issues under discussion for -461G (no guarantee of concrete action due to time constraints:

Rod antenna optimization Proper set-up Proper measurement system integrity check using correct capacitor

value

Reverb





5.17 (5.18) RE103, Radiated Emissions, Antenna Spurious and Harmonic Outputs, 10 kHz to 40 GHz

5.17.1 (5.18.1) RE103 Applicability

This requirement may be used as an alternative for CE106 when testing transmitters with their intended antennas. CE106 is the preferred requirement unless the equipment or subsystem design characteristics preclude its use.

The requirement is not applicable within the EUT necessary bandwidth and within ±5 percent of the fundamental frequency.

This requirement is met if the emissions do not exceed the applicable RE102 limit



5.19 (5.20) RS103, Radiated Susceptibility, Electric Field, 2 MHz to 40 GHz

5.19.1 (5.20.1) RS103 Applicability

This requirement is applicable to equipment and subsystem enclosures and all interconnecting cables. The requirement is applicable as follows:

| a. | 2 MHz to 30 MHz | Army ships; Army aircraft, including flight line; Navy (except aircraft); and optional* for all others, NAVAIR(!) |
|----|-----------------------|--|
| | b. 30 MHz to 1 GHz | all (except Navy aircraft) (may include Navy a/c again under G revision) NAVAIR, |
| | again | |
| | c. 100 MHz to 1 GHz | all |
| | c/d. 1 GHz to 18 GHz | all |
| | d/e. 18 GHz to 40 GHz | optional* for all |
| | | |

*Required only if specified in the procurement specification

The requirement at the tuned frequency of an antenna-connected receiver is 20 dB above the RE102 limit associated with the particular platform application

There is no requirement at the tuned frequency of antenna-connected receivers except for surface ships and submarines. (Surface ships and submarines get no relaxation at the tuned frequency.)



5.19 (5.20) RS103, Radiated Susceptibility, Electric Field, 2 MHz to 40 GHz

5.19.3 (5.20.3) RS103 Test Procedures

Under discussion: Applicability of grandfather clause allowing alternative pre-calibration of field in the absence of test sample and testing without a field strength monitor above 1 GHz. Any suitable antenna may be used. MIL-STD-461F change: Ensure that the E-field sensor is indicating the field from the fundamental frequency and not from the harmonics."



EMCLIVE

~ 180 Watts x (200 V/m/20 V/m)² = 18 kW Max continuous power is 2 kW: not going to happen

RS103 Test Procedure (continued)

"Ensure that the E-field sensor is indicating the field from the fundamental frequency and not from the harmonics."



EMC LIVE 26

RS103 Test Procedure (continued)

"Ensure that the E-field sensor is indicating the field from the fundamental frequency and not from the harmonics."

A major problem for higher field intensities below 80 MHz...



The R&S®FSH8 with isotropic antennas.



R&S FSH outfitted with isotropic field sensors



CS117 – Lightning Indirect Effects

Lovei

Lovel

W3: Cable Bundle SS

Vtest

Birnit

Borrowed from RTCA/DO-160G Section 22

At present time, no pin injection.

RTCA-DO160, and EUROCAE/ED-14:

the basis for avionics testing by Boeing, Airbus, other avionics relevant standards









| - | 75 | | |
|-----|-------|---|--------|
| | | | |
| | | | |
| 4.0 | e des | - | 245% |
| 1 | × | | 2.4927 |





| | | | | | vvav |
|-----|-------------|------|--------|-----------|--------|
| | | | W5A: 0 | Cable Bun | die SS |
| V5# | : Pin Injec | tion | Level | Vlimit | best |
| | Vimi | Dest | 1 | 50 | 150 |
| | 50 | 50 | 2 | 125 | 400 |
| _ | 125 | 125 | 3 | 300 | 1000 |
| 1 | 300 | 300 | | 750 | 2000 |
| | 750 | 750 | | | |
| | 1600 | 1600 | 5 | 1600 | 5000 |
| | 2000 | 2000 | × | 3200 | 10000 |

W3: Pin Injection

Voc

Voc

isc.

line.

Level

Level

| V5/ | A: Pin Injec | tion | Leve |
|-----|--------------|-------|------|
| | Vinit | forst | 1 |
| | 50 | 50 | 2 |
| | 125 | 125 | 2 |
| 1 | 300 | 300 | |
| | 750 | 750 | |
| 1.1 | 1600 | 1600 | 5 |
| | 2000 | 2000 | X |
| | | | |

| Waveform | W | Bundle Mu 3H | W | 6H |
|----------|-------|-----------------|------|------|
| Lovol | Vtest | Errit | Vimt | test |
| - 1 | 60 | | 70 | 5 |
| 2 | 150 | 2.5 | 180 | 12.5 |
| 3 | 360 | 6 | 430 | 30 |
| 4 | 900 | 15 | 1080 | 75 |
| 5 | 1920 | 32 | 2290 | 160 |

Waveform 1: Current

| able Bund | le SS | | W1: C | able Bun | dle MS | |
|-----------|-----------------------------------|---|---|--|--|---|
| Viimit | test | 247 | First 5 | Stroke | Subseque | ent Stroke |
| 50 | 100 | Leve | Vint | Beat | Vint | Beel |
| 125 | 260 | 1 | 50 | 50 | 25 | 25 |
| | | | 125 | 125 | 62.5 | 62,5 |
| | | 3 | 300 | 300 | +50 | 160 |
| 750 | 1500 | 4 | 750 | 750 | 375 | 375 |
| 1600 | 3200 | 5 | 1600 | 1600 | 000 | 800 |
| | Viinit 50 125 300 750 | 50 100 125 250 300 600 750 1500 | Viimit test 50 100 1 125 250 2 300 600 3 750 1500 4 | Viint tost First 50 100 1 50 125 250 2 12 300 600 3 300 750 1500 4 750 | Viint Inst First Stroke 50 100 Lovei Viint Inst 125 250 1 50 50 300 600 3 900 300 750 1500 4 795 795 | Vinnt test First Stroke Subseque 50 100 Level Vinit Innit Vinit 125 250 5 51 28 28 300 600 3 300 900 190 750 1500 4 796 795 375 |

Waveform 2: Voltage

| W2: C | able Bund | ile SS | 1 | W2: C | able Bun | die MS | | |
|--------|--|---------|--------|---------|----------|------------------|-------|--|
| Level. | Vtest. | lirrit, | | First S | stroke | Subsequent Strok | | |
| 1 | 50 | 100 | Level | Vtest | livrit : | Viest | linit | |
| 0 | 125 | 250 | 1 | 50 | 50 | 25 | 25 | |
| - | and the second sec | 600 | 2 | 125 | 125 | 62.5 | 82.5 | |
| 3 | 300 | | 3 | 300 | 300 | 160 | 150 | |
| 4 | 750 | 1500 | 4 | 760 | 750 | 375 | 375 | |
| 5 | 1600 | 3200 | 5 | 1600 | 1600 | 100 | BDC | |
| | | Wavef | orm 3: | Volta | ae | | 20 | |







Waveform 4: Voltage W4: Cable Bundle SS inter Problem Vtest

| | link . | 1.1 | First S | itrake | Subsenue | at Stroke |
|------|--------|-------|--------------|--------|-------------------|-----------|
| | | | First Stroke | | Subsequent Stroke | |
| 50 | 100 | Lovei | ¥1951 | 8.08 | Viest | Brit. |
| 125 | 250 | 1 | 25 | . 50 | 12.5 | 25 |
| | | | 62.5 | 125 | 31.25 | 62.5 |
| 300 | 600 | 3 | 150 | 300 | 75 | 150 |
| 750 | 1500 | 4 | 375 | 750 | 187,5 | 375 |
| 1600 | 3200 | 5 | 800 | 1000 | 400 | 800 |

W5

Level

W3: Cable Bundle MS

First Stroke

| | 1011 | | |
|----|-----------|--------|-------|
| B: | Cable Bun | dle SS | |
| 1 | Vlimit | Itest | |
| | 50 | 150 | Level |
| - | 125 | 400 | 1 |
| | 300 | 1000 | 2 |
| | 750 | 2000 | 2 |
| | 1600 | 5000 | 5 |

Subsequent Stroke

linit.

Waveform 3H & 6H: Current Multi Burst

| BOEING Multi burst W3 | | | | |
|------------------------------|-------|--------|--|--|
| Level | Vtest | tiimit | | |
| A | 50 | 10 | | |
| в | 150 | 30 | | |
| C | 300 | 60 | | |
| D | 1000 | 200 | | |









Personnel borne electrostatic discharge Applicable to electrical, electronic, and electromechanical subsystems and equipment which does not interface with or control ordnance items Leverage from Industry ESD standards RTCA/DO-160 section 25 IEC 61000-4-2



ES101(?) – ESD

ESD requirements are specified as a certain potential IEC 61000-4-2 specifies levels of 2, 4, 6, 8 and 15 kV for different applications. All from a "gun" with 150 pF capacitance, and 330 Ohms resistance.

But effect operational electronics through di/dt



Data courtesy of Doug Smith at http://emcesd.com/tt2010/tt120210.htm Scale on this data is 2x sensitivity.



FOR MORE INFORMATION VISIT www.emclive2014.com